

## Product information - Instructions- Manual

### Art. 8401.5 Wax Melter set with 6 moulding pots stainless steel base

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#### Product image



#### Product information

The melting set heats according to the Au-Bain-Marie system (indirect heating). The product that has to be melted is placed in the melting cans and the melting cans are placed in the tank. The water in this tank is heated by means of a thermostat-controlled element maintained at a variably set temperature of 30-100°C. This ensures a heat transfer that causes the product to melt. The Melting Set Easy stainless steel consists of a basic stainless steel melting tank and a condensation ring that is provided with six holes in which the six supplied stainless steel melting cans can be hung.

#### Installation

1. Always place the tank on a stable surface.
2. Remove the plastic cover. Place the supplied stainless steel condensation ring.
3. Place the supplied melting cans in the condensation ring except for one can.
4. Partially fill the tank with water so that the melting cans begin to float and rise slightly.
5. Connect the device to an earthed socket with 230 Volt.
6. Check whether the device is still switched off. So set the thermostat to zero.
7. The melting tank is ready for commissioning.

#### Use of appliance

1. Make sure there is enough water in the tank. See point 4 of the 'installation' heading.
2. Place all melting cans in the condensation ring.
3. Fill the canisters to the brim with paraffin beads and record the amount that is used.
4. Take one filled canister from the condensation ring and top up the tank with water. However, avoid flooding when returning the can.
5. Replace the removed canister.
6. Switch on the thermostat to the desired temperature (approx. 80°C) and wait until the paraffin has completely melted.
7. If necessary, top up the melting can with paraffin and note the added amount again.
8. Wait until the paraffin has melted completely and has reached a temperature of approx. 80°C (check manually with a thermometer).
9. Then add the desired color pigment, maintaining a ratio of 1-2 grams of color pigment per kilogram of paraffin. Dissolve this in the melted paraffin. By stirring it well or mixing it with an electric mixer, the color pigment is well distributed throughout the paraffin.
10. The paraffin can be poured into the mold if it is of good color to make a through-colored pouring candle.
11. Over time, the color pigment will settle in the melting can. This is because it is distributed in the paraffin. Regular stirring is therefore necessary to obtain the best result.

#### Note!

Regularly check the amount of water in the tank and prevent it from boiling dry! The more water, the better the heat transfer. For long intervals of use, set the temperature back to 60°C. This is to maintain the

quality of the paraffin and to save the melting tank. Always switch off the melting tank after use. Also remove the plug from the socket. This prevents anything from going wrong at all times. Never use the melting tank for improper use. This is to prevent damage and increase the lifespan. Improper use also invalidates the warranty.

#### Safety

The melting tank is protected against overheating and switches off automatically. After a while (cooling down), the thermostat can be switched on again.

#### Cleaning

1. Switch off the appliance and remove the plug from the socket.
2. To clean the melting cans, it is wise to have them as empty as possible.
3. Pour the last remaining paraffin from the cans and store it in a disposable container that is heat-resistant. This (solidified) remainder can be used again later on in the can.
4. The melting cans are easy to clean with cleaning paper when the cans are warm.
5. When the canisters have been rubbed clean, they can be cleaned even more with soapy water.
6. Rinse the soapy water well and dry the cans thoroughly before using again.
7. After removing the melting cans and the condensation ring, the tank can be emptied and scrubbed.
8. The tank is then ready for use again.

Always read the manual before using the device

## Specifications

Volume tank	27Liter
Height tank	450mm
Depth tank	300mm
Diameter tank	350mm
Wattage	1800Watt
Voltage	230Volt
Thermostat setting	30-100°C
Maximum thermostat	✓
Volume melting can	1,5Liter
Length melting can	260mm
Diameter melting can	85mm

## Warranty


The melting tank comes with a two-year warranty against material and construction defects, provided that the device has been used and maintained in accordance with the instructions. Also, the melting chain must not be mishandled or abused in any way. This only applies to parts, not to labor and transport. In the event of malfunctions, please contact your supplier in order to have the malfunction resolved with the original parts.

**Warning: as this involves heating a liquid, operation of the melting tank should only be done by qualified personnel.**

The device complies with EU directives 73/23 EEC and 89/336 EEC, all technical changes reserved.



*Always read the manual before using the device*

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