

Product information - Instructions- Manual

# Art. 8401.2 Melting Tank Easy stainless steel base

Date last modified: 5-8-2022, Changes reserved for printing- and typing errors.

#### **Product image**



### **Product information**

The melting tank base stainless steel is a melting tank with direct heating. The product that has to be heated is heated directly from the bottom by the heating element placed below. The melting tank is made of stainless steel material. The housing is made of synthetic material. The tank is available as a standard melting tank, but is also very suitable to use with dipping or color cans. The content of the tank is approximately 27 liters and has a variable temperature setting of 30-100°C via a thermostat. The tank is protected against overheating.

#### Installation

- Always place the tank on a 1. stable surface.
- 2. Connect the device to an earthed socket with 230 Volt.
- Check whether the device is still 3. switched off. The thermostat must therefore be set to zero.
- The melting tank is ready for ⊿. commissioning.

#### Use of appliance

First determine the amount of paraffin that you want to process, so that the tank is empty again when the appliance is switched off. It is no problem to have a ground cover with a thickness of approx. 5–8 cm to start up again next time.

- Fill the melting tank with a layer 2. of paraffin granules so that the bottom is completely covered with approximately 5–8 cm of paraffin granules.
- Switch on the thermostat to a ٦. maximum of 60°C and allow the bottom cover to melt completely. Note: The actual temperature of the paraffin can differ a lot from the thermostat setting.
- Turn off the thermostat when Δ. the bottom filling has completely melted. Fill the tank with the rest of the paraffin that has to be processed.
- Switch the thermostat back on to a maximum of 60°C and allow the paraffin to melt. When the paraffin has melted to a large extent, the thermostat can be set as desired. Note: Occasional stirring may help to melt the paraffin more gradually.
- 6. After this, the melted paraffin is ready for processing
- 7. Switch off the tank early and remove the plug from the socket when completely draining the tank. Prevent overheating.

#### Note!

Never use forced heating (direct thermostat at 90°C). The melting of paraffin takes time. Forced heating can cause irreparable damage to the tank and can also affect the quality of the paraffin. Always switch off the melting tank after use. Also remove the plug from the socket. This prevents anything from going wrong at all times. Never use the melting tank for improper use. This is to prevent damage and increase the lifespan. Improper use also invalidates the warranty.

#### Cleaning

- Switch off the appliance and 1. remove the plug from the socket.
- Empty the tank into a container 2. for the paraffin residues

- ٦. Take a large piece of cleaning paper and rub (possibly with a little gum turpentine oil) the inside of the tank well, until all paraffin residues have been removed. NB! The tank may still be hot.
- When all paraffin residues have 4. been removed, the tank can still be cleaned with hot soapy water.
- 5. Rinse the soapy water well and dry the tank thoroughly before using it again.
- 6. The tank is ready for use again and can be filled as described under 'commissioning'.

#### Specifications

Volume	27Liter
Height	480mm
Depth	300mm
Diameter	350mm
Wattage	1800Watt
Voltage	230Volt
Thermostat setting	30-100°C
Maximum thermostat	~

## Warranty

The melting tank comes with a oneyear warranty against material and construction defects, provided that the device has been used and maintained in accordance with the instructions. Also, the melting chain must not be mishandled or abused in any way. This only applies to parts, not to labor and transport. In the event of malfunctions, please contact your supplier in order to have the malfunction resolved with the original parts.

## Warning: as this involves heating a liquid, operation of the melting tank should only be done by qualified personnel.

The device complies with EU directives 73/23 EEC and 89/336 EEC, all technical changes reserved.



Always read the manual before using the device

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## Electric scheme

